

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)

amended by 2020/878/EU

FRAGOL

FRAGOLTHERM X-75-A

Version number: 6.0
Replaces version of: 15.08.2024 (5)

Revision: 02.09.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name **FRAGOLTHERM X-75-A**
Identification of the substance **Polydimethylsiloxane**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Heat transfer fluid
Industrial use
Professional use
Uses advised against Do not use for private purposes (household)

1.3 Details of the supplier of the safety data sheet

FRAGOL AG
Solinger Straße 16
D-45481 Mülheim
Germany

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1.4 Emergency telephone number

Emergency information service +49 (0)208-300 02-50
This number is only available during the following office hours: Mon-Fri 09:00 - 17:00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP)
This substance does not meet the criteria for classification in accordance with Regulation No 1272/2008/EC.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP)
Not required.

2.3 Other hazards

Special danger of slipping by leaking/spilling product.
Results of PBT and vPvB assessment
According to the results of its assessment, this substance is not a PBT or a vPvB.
Endocrine disrupting properties
Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Name of substance Polydimethylsiloxane

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SECTION 4: First aid measures

4.1 Description of first aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. In case of unconsciousness place person in the recovery position. Never give anything by mouth. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice.

Following inhalation

Provide fresh air. If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician.

Following skin contact

Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

Following eye contact

Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting. Call a doctor if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray; Water mist; Dry extinguishing powder; Carbon dioxide (CO₂);
Co-ordinate firefighting measures to the fire surroundings.

Unsuitable extinguishing media

Water jet.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

During fire hazardous fumes/smoke could be produced. Carbon monoxide (CO). Carbon dioxide (CO₂).

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

Special protective equipment for firefighters

Self-contained breathing apparatus (EN 133). Standard protective clothing for firefighters.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety. Ventilate affected area.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases. Use personal protective equipment as required.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

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6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains.

Advice on how to clean up a spill

Absorb with liquid-binding material (sand, diatomaceous earth, acid binder, universal binder, sawdust).

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- flammability hazards

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

- incompatible substances or mixtures

Keep away from alkalis, oxidising substances, acids.

Control of effects

Protect against external exposure, such as

Heat. High temperatures. UV-radiation/sunlight. Static discharges.

Consideration of other advice

Store in a well-ventilated place. Keep container tightly closed.

- specific designs for storage rooms or vessels

- storage temperature

Maximum storage temperature: 50 °C

- packaging compatibilities

Keep only in original container.

7.3 Specific end use(s)

See section 1.2.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

National limit values

No information available.

Relevant DNELs/DMELs/PNECs and other threshold levels

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No data available.

8.2 Exposure controls

Appropriate engineering controls

General ventilation. Provide eyewash stations and safety showers at the workplace.

Individual protection measures (personal protective equipment)

Eye/face protection



Use safety goggle with side protection (EN 166).

Skin protection



Protective clothing (EN 340 & EN ISO 13688).

Hand protection



Wear suitable gloves. Check leak-tightness/impermeability prior to use. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Chemical protection gloves are suitable, which are tested according to EN 374. ATTENTION: Wearing moisture-proof gloves (occlusion) for longer than 4 hours is defined as a risk in Germany. The selection of the suitable gloves does not only depend on the material, but also on other quality characteristics and varies from manufacturer to manufacturer.

- type of material

Nitrile rubber, > 0,1 mm, Butyl rubber, > 0,3 mm

- breakthrough time of the glove material

Use gloves with a minimum breakthrough time of the glove material: >480 minutes (permeation: level 6).

- other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Full face mask/half mask/quarter mask (EN 136/140). Type: A (against organic gases and vapours with a boiling point of > 65 °C, colour code: Brown). Breathing apparatus only in case of aerosol or mist formation.

Environmental exposure controls

Take appropriate precautions to avoid uncontrolled release into the environment. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | |
|--|---|
| Physical state | liquid |
| Colour | colourless |
| Odour | odourless |
| Melting point/freezing point | not determined |
| Boiling point or initial boiling point and boiling range | >390 °C at 1.013 bar |
| Flammability | this material is combustible, but will not ignite readily |
| Lower and upper explosion limit | LEL: UEL: not determined |
| Flash point | 175 °C (DIN EN ISO 2592) |

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| | |
|---------------------------|---|
| Auto-ignition temperature | 376 °C (DIN EN 14522) 500 °C (EN ISO 20823) |
| Decomposition temperature | no data available |
| pH (value) | not determined |
| Kinematic viscosity | 10 mm ² /s at 25 °C (DIN 51562) |

Solubility

| | |
|------------------|-----------|
| Water solubility | insoluble |
|------------------|-----------|

| | |
|---|-----------------------------------|
| Partition coefficient n-octanol/water (log value) | this information is not available |
|---|-----------------------------------|

| | |
|-----------------|------------------|
| Vapour pressure | <5 mmHg at 25 °C |
|-----------------|------------------|

Density and/or relative density

| | |
|-------------------------|---|
| Density | 0,93 g/cm ³ at 25 °C |
| Relative vapour density | information on this property is not available |

| | |
|--------------------------|-----------------------|
| Particle characteristics | not relevant (liquid) |
|--------------------------|-----------------------|

9.2 Other information

| | |
|--|---|
| Information with regard to physical hazard classes | hazard classes acc. to GHS (physical hazards): not relevant |
| Other safety characteristics | there is no additional information |

SECTION 10: Stability and reactivity

10.1 Reactivity

If stored properly, no dangerous reactions are known. When used as intended (up to 430 °C), proportions (< 25%) of a D-cyclen mixture (including octamethylcyclotetrasiloxane (D4, CAS 556-67-2) and decamethylcyclopentasiloxane (D5, CAS 541-02-6)) are formed. This leads to a reduction in the flash point of up to 60 °C, a reduction in the lower explosion limit and an increase in vapor pressure.

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

10.5 Incompatible materials

None.

10.6 Hazardous decomposition products

When used as intended (up to 430 °C) and with the exclusion of oxygen after a long period of operation, the slightest amounts of methane, hydrogen and volatile silanes (tetramethylsilane, CAS 75-76-3 and trimethylsilane, CAS 993-07-7) occur, which lead to a further reduction in the flash point. Hazardous combustion products: see section 5.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Classification according to GHS (1272/2008/EC, CLP)

This substance does not meet the criteria for classification in accordance with Regulation No 1272/2008/EC.

Acute toxicity

Shall not be classified as acutely toxic.

| Acute toxicity | | | |
|----------------|----------|--------------|---------|
| Exposure route | Endpoint | Value | Species |
| oral | LD50 | >5.000 mg/kg | rat |
| dermal | LD50 | >2.008 mg/kg | rat |

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitisation

Shall not be classified as a respiratory or skin sensitiser.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

Other information

May cause respiratory tract irritation when present in a form of oil mist or vapors at high temperatures.

11.2 Information on other hazards

Other information

There is no additional information.

SECTION 12: Ecological information

12.1 Toxicity

Acc. to 1272/2008/EC: Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Polymer component: Not readily biodegradable.

12.3 Bioaccumulative potential

Polymer component: Unlikely to bioaccumulate.

12.4 Mobility in soil

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Polymer component: Insoluble in water.

12.5 Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB.

12.6 Endocrine disrupting properties

Information on this property is not available.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment.

Waste treatment of containers/packagings

Handle contaminated packages in the same way as the substance itself.

Relevant provisions relating to waste

List of wastes, Decision 2000/532/EC on the list of waste

No waste code number can be assigned for this product according to the European Waste Catalogue, as classification is only possible based on the intended use by the consumer. The waste code number must be assigned according to the European Waste Catalogue (Commission Decisions 200/532/EC and 2001/118/EC) in consultation with the regional waste disposal company.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

| | | |
|------|--|---|
| 14.1 | UN number or ID number | not subject to transport regulations |
| 14.2 | UN proper shipping name | not relevant |
| 14.3 | Transport hazard class(es) | none |
| 14.4 | Packing group | not assigned |
| 14.5 | Environmental hazards | non-environmentally hazardous acc. to the dangerous goods regulations |
| 14.6 | Special precautions for user | There is no additional information. |
| 14.7 | Maritime transport in bulk according to IMO instruments | No data available. |

Additional information for each of the UN Model Regulations

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN) - additional information

Not subject to ADR, RID and ADN.

International Maritime Dangerous Goods Code (IMDG) - additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - additional information

Not subject to ICAO-IATA.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant provisions of the European Union (EU)

Restrictions according to REACH, Annex XVII

Not listed.

List of substances subject to authorisation (REACH, Annex XIV) / SVHC - candidate list

Not listed.

Seveso Directive

| 2012/18/EU (Seveso III) | | | |
|-------------------------|---------------------------------------|---|-------|
| No | Dangerous substance/hazard categories | Qualifying quantity (tonnes) for the application of lower and upper-tier requirements | Notes |
| | not assigned | | |

Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)

Not listed.

Water Framework Directive (WFD)

Not listed.

Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors, amending Regulation (EC) No 1907/2006 and repealing Regulation (EU) No 98/2013

Not listed.

Regulation on persistent organic pollutants (POP)

Not listed.

National regulations (Germany)

Verordnung über Anlagen zum Umgang mit wassergefährdenden Stoffen (Ordinance on facilities for handling substances hazardous to water) (AwSV)

Wassergefährdungsklasse, WGK 1 slightly hazardous to water
(water hazard class)

Index number 542

Technical instructions on air quality control (Germany)

| Number | Group of substances | Class | Conc. | Mass flow | Mass concentration | Notation |
|--------|---------------------|-------|----------|-----------|----------------------|----------|
| 5.2.5 | organic substances | | ≥ 25 wt% | 0,5 kg/h | 50 mg/m ³ | 3) |

Notation

3) a total mass flow of 0.50 kg/h or a total mass concentration of 50 mg/m³, each of which to be indicated as total carbon, shall not be exceeded (except organic particulate matter)

Storage of hazardous substances in non-stationary containers (TRGS 510) (Germany)

Storage class (LGK) 10 (combustible liquids)

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance by the supplier.

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SECTION 16: Other information

Indication of changes (revised safety data sheet)

| Section | Former entry (text/value) | Actual entry (text/value) |
|---------|--|---|
| 6.3 | Advice on how to clean up a spill: Absorb with liquid-binding material (sand, diatomite, diatomaceous earth, acid binder, universal binder, sawdust). | Advice on how to clean up a spill: Absorb with liquid-binding material (sand, diatomaceous earth, acid binder, universal binder, sawdust). |
| 7.3 | Specific end use(s): There is no additional information. | Specific end use(s): See section 1.2. |
| 8.2 | Type of material: Butyl rubber, > 0,3 mm, Nitrile rubber, > 0,1 mm | Type of material: Nitrile rubber, > 0,1 mm, Butyl rubber, > 0,3 mm |
| 9.1 | Auto-ignition temperature: 376 °C (DIN EN 14522) 500 °C (EN ISO 20823) (auto-ignition temperature (liquids and gases)) | Auto-ignition temperature: 376 °C (DIN EN 14522) 500 °C (EN ISO 20823) |
| 12.1 | | Aquatic toxicity (acute): change in the listing (table) |
| 16 | | Abbreviations and acronyms: change in the listing (table) |

Abbreviations and acronyms

| Abbr. | Descriptions of used abbreviations |
|----------|---|
| ADN | Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways) |
| ADR | Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road) |
| CLP | Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures |
| DGR | Dangerous Goods Regulations (see IATA/DGR) |
| DMEL | Derived Minimal Effect Level |
| DNEL | Derived No-Effect Level |
| ED | Endocrine disruptor |
| GHS | "Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations |
| IATA | International Air Transport Association |
| IATA/DGR | Dangerous Goods Regulations (DGR) for the air transport (IATA) |
| ICAO | International Civil Aviation Organization |
| IMDG | International Maritime Dangerous Goods Code |
| LD50 | Lethal Dose 50 %: the LD50 corresponds to the dose of a tested substance causing 50 % lethality during a specified time interval |
| LEL | Lower explosion limit (LEL) |
| LGK | Lagerklasse (storage class according to TRGS 510, Germany) |
| PBT | Persistent, Bioaccumulative and Toxic |
| PNEC | Predicted No-Effect Concentration |
| REACH | Registration, Evaluation, Authorisation and Restriction of Chemicals |
| RID | Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail) |
| SVHC | Substance of Very High Concern |

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| Abbr. | Descriptions of used abbreviations |
|-------|--|
| TRGS | Technische Regeln für Gefahrstoffe (technical rules for hazardous substances, Germany) |
| UEL | Upper explosion limit (UEL) |
| vPvB | Very Persistent and very Bioaccumulative |

Key literature references and sources for data

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures. Regulation (EC) No. 1907/2006 (REACH), amended by 2020/878/EU.

Transport of dangerous goods by road, rail and inland waterway (ADR/RID/ADN). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product. FRAGOL cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.